

# How to Order “Custom Duct”

- With the duct design complete its time to order the custom duct and fittings. We can Not build the custom duct you need from your duct design! You must break down the duct and fittings you need into simple one dimensional drawings with dimensions before you come in to place your order.
- If you don't know how to draw a specific fitting, call us and we can fax or mail you a sketch and you just need to write in the dimensions.
- Once you have the custom duct separated into individual fittings and lengths of duct you are ready to come by and place your order. We require 50% deposit on custom fabrication.
- Custom fabrication completion time varies and is first come first serve, when you order we will give you a reliable completion time.
- For plenums and fittings that connect to the furnace we recommend drawing them from the position of standing in front of the furnace, facing the furnace doors.
- Remember the better you prepare before you come in to order your parts the better we can get you what you want. Standing at the sales counter is not the time to decide what you need.
- Once the custom parts are drawn and organized, create a list of “off the shelf parts”. Start with the supply register and register boot sizes. Then the pipe, (flex or rigid), the elbows, the wye branches, and so on all the way back to the furnace, or to the custom duct. You can fax your list to us if you want, for your convenience.
- Next you can itemize the parts for the exhaust system, then the thermostat and wire, the electrical system, the condensate drain system, and the air filtration system.

## Example of Custom Duct One Dimensional Drawings

